



借通用件登记

描 图

校 描

旧底图总号

签 字

日 期

标记	处数	更改文件号	签字	日期
设计		谢作料		
审核				
工艺				

图样标记	重量	比例
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宁波市德霖机械有限公司
打草机爆炸图
E312D

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E312D PART LIST

No.	Material Code	Discription in English	Q-ty	Mateial	Spec.
1	20910110	Lockup Cover	1	ABS	
2	20910100	Main Body Cover	1	PA6-GF30	
3	20910090	Adjustment Aluminium Sleeve	1	PA6-GF30	
4	60390180	Rotary Adjustment Spring	1	65Mn	
5	20470050	Rotary Switch	1	ABS	
6	71080090	Φ31 Aluminium Tube	1	6010	
7	20910120	Aluminium Tube Clip	2	ABS	
8	60170730	Cross Head Screw ST3.4*14	4		ST3.4*14
9	20910080	Right Adjustment Main Body	1	ABS	
10	20910070	Left Adjustment Main Body	1	ABS	
11	71080100	Φ25.4 Aluminium Tube	1	6010	
12	20910050	Lockup Plate	1	PA6-GF30	
13	20910060	Rubber Box	1	ABS	
14	20910130	Lockup Rubber	1		
15	60070110	Cross Head Self-tapping Screw Assy	2		ST5*25
16	20910040	Assistant Handle	1	PA6-GF30	
17	20340140	Foam Grip	1		
18	20910020	Aluminium Tube Bushing	1	ABS	
19	60250210	Elastic Cylindrical Pin	1		Φ4*40
20	20910030	Assistant Handle Bracket	1	PA6-GF30	
21	60170670	Cross Head Self-tapping Screw ST4*1	18		ST4*19
22	21060130	RH Handle Assy.	1	ABS+TPR	
23		Battery Pack	1		
24	21060110	LH Handle Assy.	1	ABS+TPR	
25	30010240	Male Tab	4		
26	20800020	Plug-in Base	1	PA6-GF30	
27	20470030	Self-locking Switch	1	ABS	
28	60380380	Self-lockin Compressed Spring	1	65Mn	
29	20470040	Starting Switch	1	ABS	
30	30080030	Microswitch	1		
31	60390170	Starting Spring	1	65Mn	
32	20530090	Right Button	1	ABS	
33	20920030	Right Machine Shell	1	ABS	
34	20300130	Right Rotary Arm	1	ABS	
35	20300120	Left Rotary Arm	1	ABS	
36	20920020	Left Machine Shell	1	ABS	
37	60390190	Angle Adjustment Spring	1	65Mn	
38	20430150	Angle Adjustment Gear	1	ABS	
39	20530080	Left Button	1	ABS	
40	60170680	Cross Head Self-tapping Screw ST4*1	2		ST4*16
41	20430160	Hub Clip	1	PA6-GF30	
42	30070070	Motor for Line Trimmer	1		887
43	20150080	Gear Box Base	1	PC+ABS	
44	60070180	Screw M5*12	2		M5*12
45	70670320	Motor Gear	1		
46	20930030	Protective Cover	1	PP+GF30	
47	60170810	Cross Head Self-tapping Screw ST4*1	4		ST4*14
48	trimmheadRALT	Trimmer Head Assy.	1		
49	60170690	Cross Head Self-tapping Screw ST4*1	2		ST4*10
50	70130450	Blade	1	65Mn	

51	60390200	Gear Shaping Spring	1	65Mn	
52	70670340	Gear Shaping	1	40Cr	
53	20530100	Button	1	ABS	
54	70230170	Flower Protective Rack	1		
55	60250060	Elastic Cylindrical Pin	1		Φ4*30
56	60010210	Deep Groove Ball Bearing	2		6000z
57	60350130	Parallel Key Type A	1		3*3*10
58	70030660	Output Shaft	1	40Cr	
59	70670330	Big Gear	1		
60	60240230	External Circlip	1		Ø12
61	20150070	Gear Box Cover	1	PC+ABS	
62	60170730	Cross Head Self-tapping Screw ST3.5	5		ST3.5*14
63	60070120	Self-tapping Screw with Washer	2		ST4*16
64	20880400	Wheel	2	ABS	
65	20640220	Hub	1	PA6-GF30	
66	20900050	Belt	1		

Trimmer Head BOM

1	20930040	Line Coil Base	1	PA6-GF30	
2	70220070	Trimmer Head Insert	1		
3	70050210	Line Clip	2	ADC12	
4	60390210	Line Coil Spring	1	65Mn	
5	20930050	Coil Shaft	1	PA6+GF30	
6	20930030	Line Coil Cover	1	PA6+GF30	